

**New nozzle solution for
WALTER wheel changers**

Grind-Loc based nozzle system for new WALTER Vision 400L & Power 400 wheel changers

- Engineered by Dr. John Webster, Cool-Grind Technologies

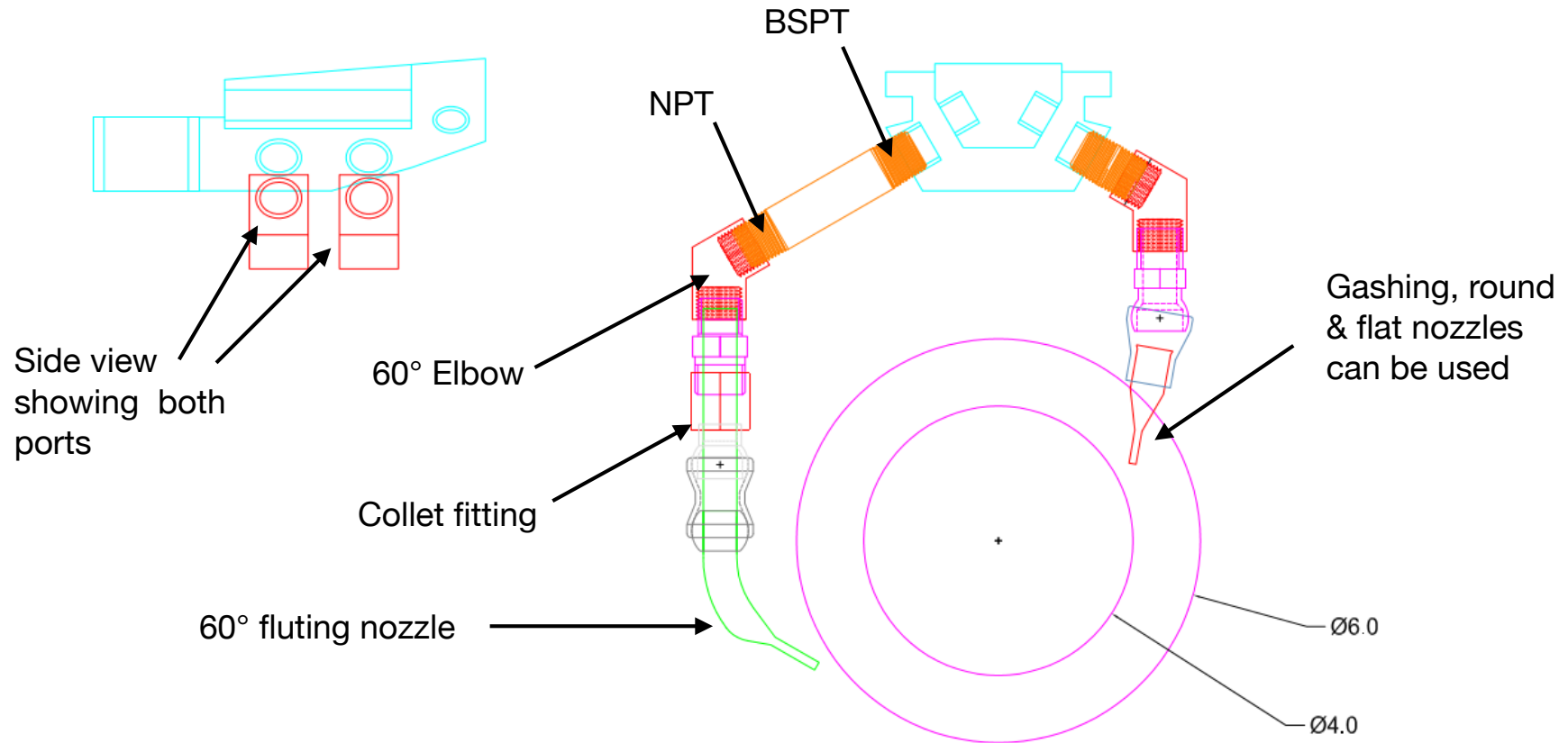


Design considerations

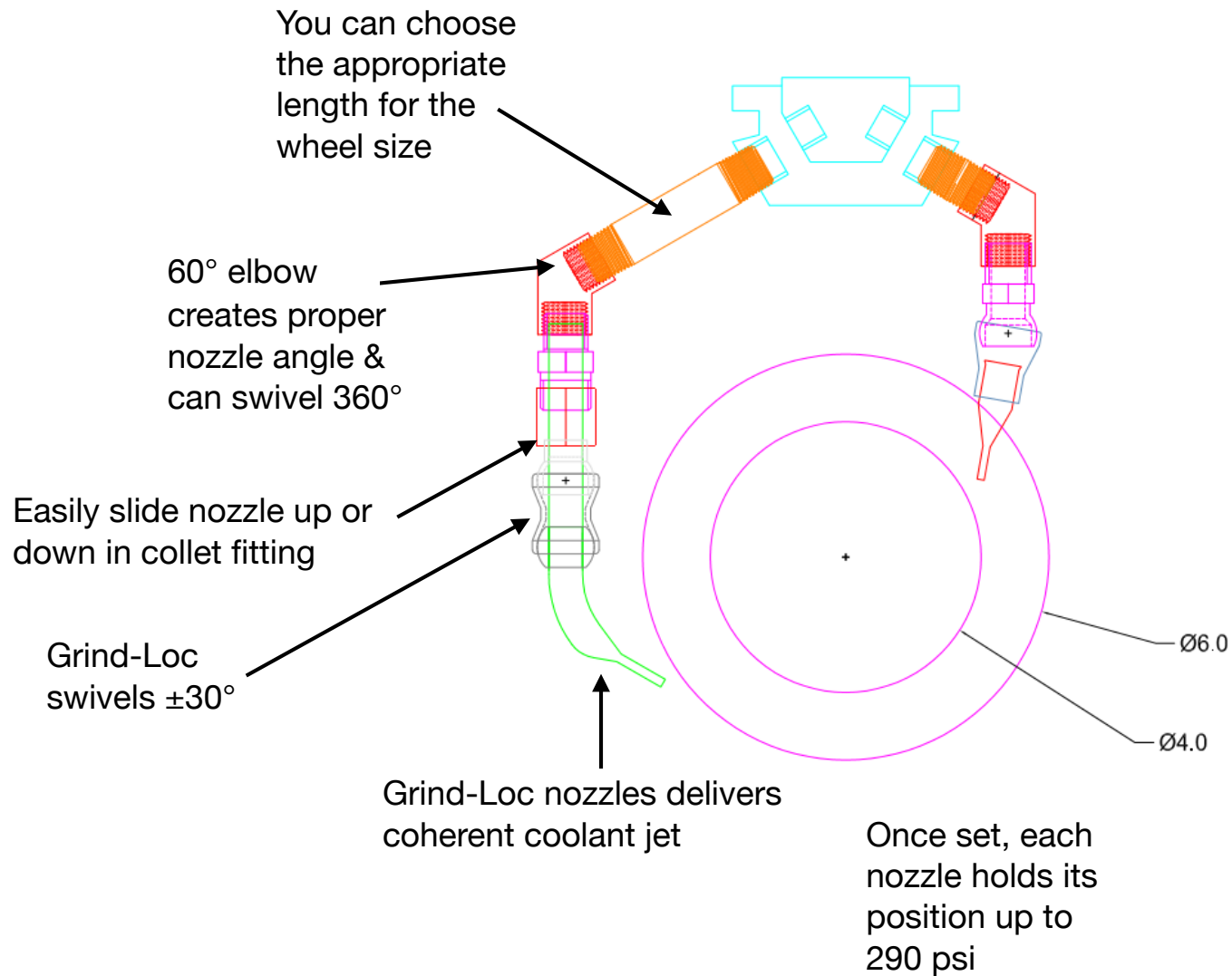
- Unlike the earlier WALTER wheel-changer machines, it is difficult to reproduce the manifold locking system and create a more user friendly design that offers more ports
- The OEM manifold has 30 degree inclined threaded ports, which requires all nozzles to compensate for this angle. A common 45 degree elbow will not help. Cool-Grind supplies a 60 degree elbow as a standard item that creates a vertical 3/8" NPT thread
- The OEM manifold threads are 3/8" BSPP, which only suit the 10mm tube compression fittings supplied with the machine. Common 3/8" NPT pipe fittings will damage these aluminum threads. Cool-Grind offers compatible 3/8" BSPT brass pipe nipples of different lengths that are kinder to the OEM threads and have a standard NPT thread at the other end
- For tool grinding, the simple Cool-Grind nozzle setup requires the fluting wheel to be no bigger than 6" OD
- The nozzle setup has to fit inside the wheel carousel and pass through the door during loading



Schematic showing wheel & nozzle envelope



Key advantages



Sample setup with pricing

Close-coupled nipple
CG-NIP-38-100-BSP/NPT
\$6 ea

3" nipple
CG-NIP-38-300-BSP/
NPT, \$12 ea

60 Deg elbow
CG-ELB-38-60, \$34 ea

Collet fitting (releases)
CG-OR-12-38M, \$27 ea

Extension tube
CG-GLOC-ET-12-
BALL-4.5, \$27 ea

60 Deg flat nozzle
CG-GLOC-
FSN-12-630-050-60DE
G, \$41 ea

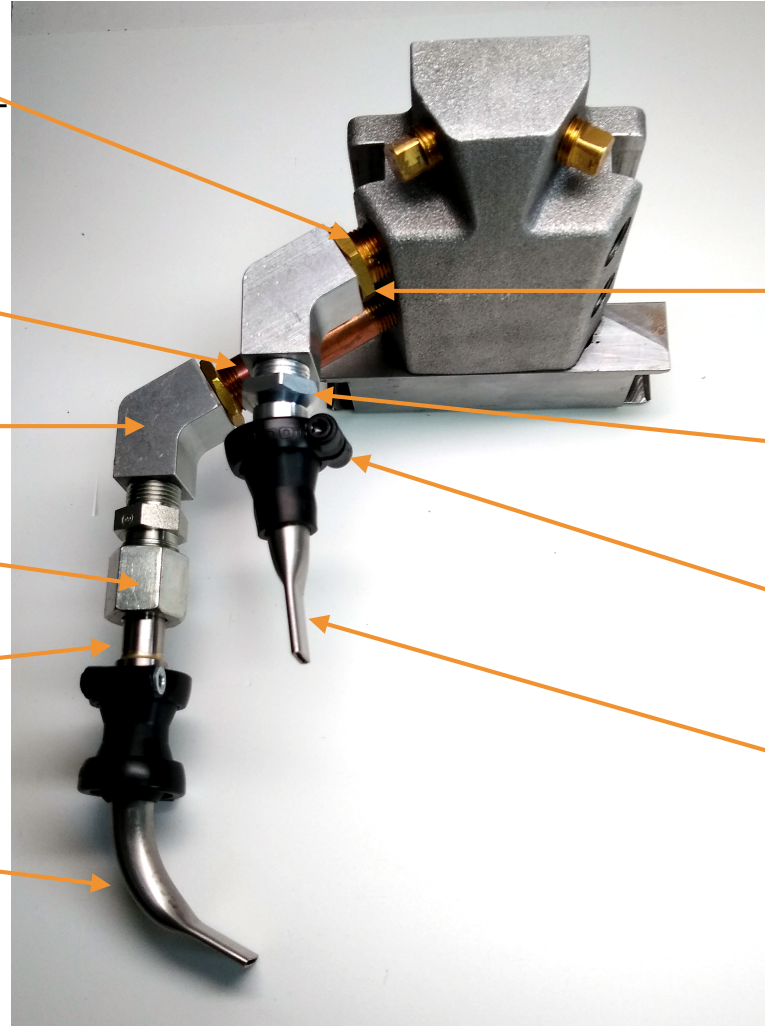
Locknut
CG-LN-12-38F
\$5 ea

Threaded adapter
CG-GLOC-ADAP-12-38M
\$17 ea

Element clamp (Torx)
CG-GLOC-EC-12-TORX.
\$9 ea

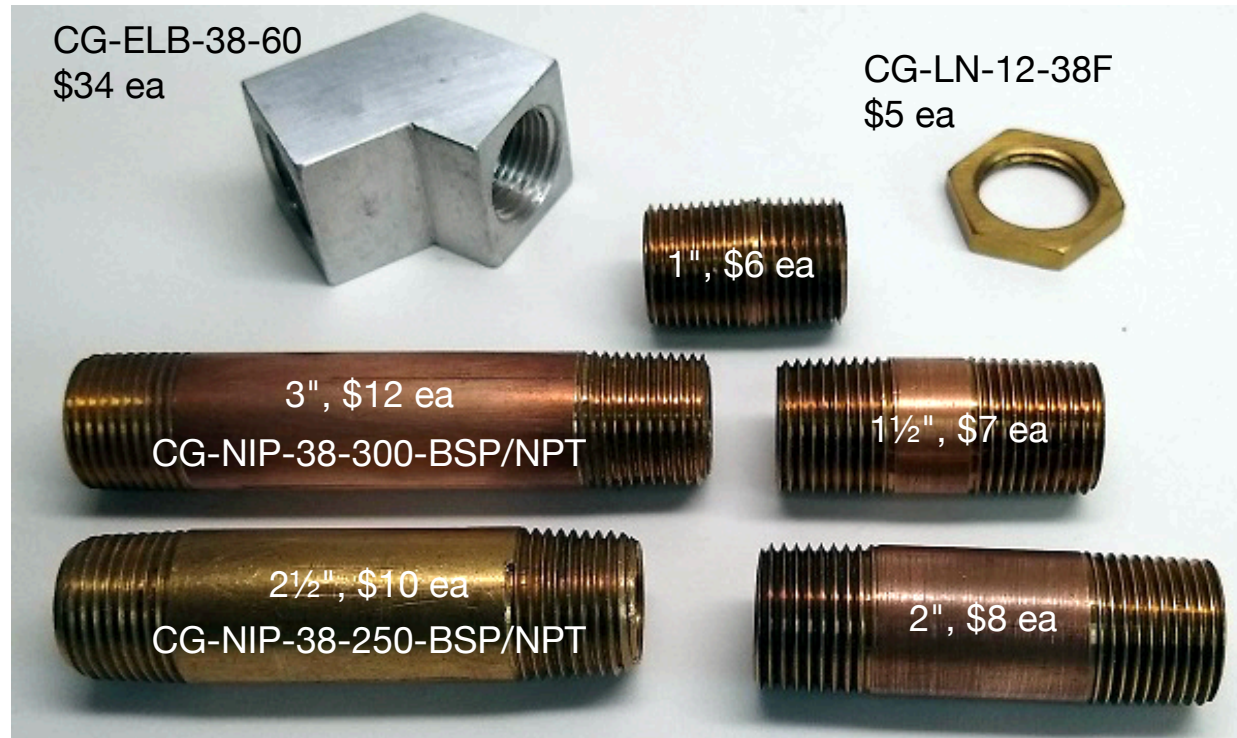
Compact flat nozzle
CG-GLOC-FSN-12-630-050-
COMPACT \$34 ea

BSPT plug (not shown)
MC-4936K912-38M-
BSPT, \$4 ea



Total price of above setup is \$269

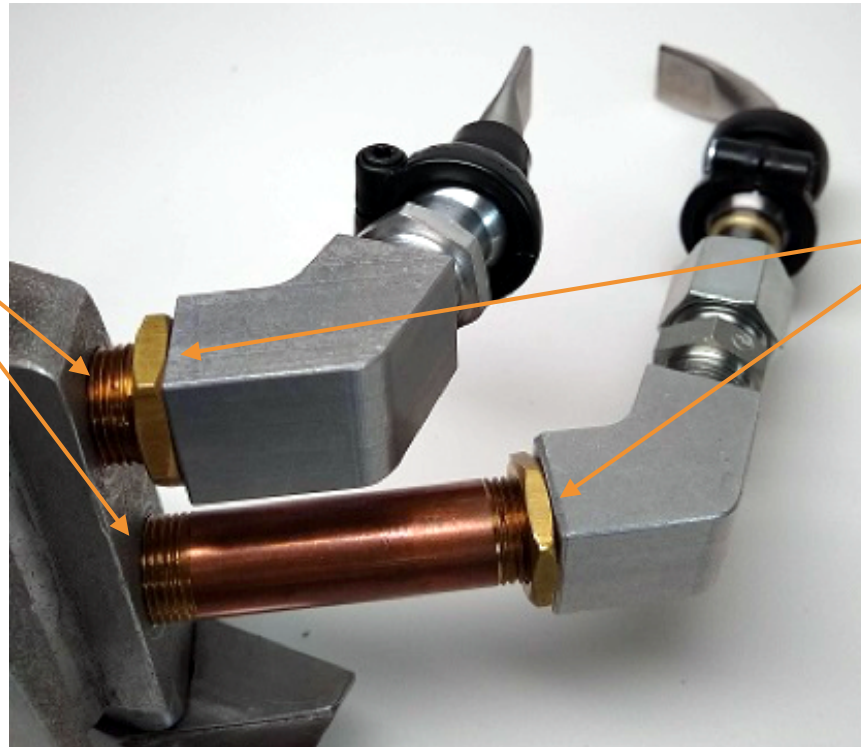
60° elbow & brass nipple components



Nomenclature: CG-NIP-38-300-BSP/NPT means 3" long

Nipple installation guide

1. Use two nested locknuts on NPT thread to initially tighten BSP threads



2. Then use locknuts to lock position of the NPT thread as shown. Use Teflon tape to seal the threads

Note: You can use the NPT thread to rotate either nozzle to be better aligned to each wheel, then tighten it with the locknut

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